Xerox® Phaser® 6022 Color Printer and Xerox® WorkCentre® 6027 Color Multifunction Printer

Device Specifications	Phaser 6022	WorkCentre 6027
Output Speed		
Color 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Black-and-white 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Monthly Duty Cycle[1]	Up to 30,000 pages / month	
Recommended Average Monthly Print Volume[2]	Up to 1,500 pages	
Memory	256 MB	512 MB
Processor	525 MHz	
Connectivity	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0
Paper Handling		
Automatic Document Feeder (ADF)		
Capacity[3]	NA	15 sheets
Sizes		Custom Sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm
Weights		16 lb. to 28 lb. bond / 60 to 105 gsm
Bypass Tray		
Capacity[3]	NA	NA
Sizes		
Weights		
Media Types		
Main Tray		
Capacity[3]	150 sheets	
Sizes	Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm	
Weights	16 lb. bond to 60 lb. cover / 60 to 163 gsm	

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Media Types	Plain Bond Lightweight Cardstock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded	
Paper Output		
Output Capacity[3]	100 sheets (face-down)	
Print	**Phaser 6022**	**WorkCentre 6027**
First-page-out Time	As fast as 13 seconds color / 12 seconds black-and-white	As fast as 13 seconds color / 12 seconds black-and-white
Resolution	Up to 1200 x 2400 dpi enhanced image quality	
Maximum Print Area	4.0 mm from all edges	
Page Description Languages	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG
Print Features	Image Options (Standard, Photos, Presentation, Design, POP) Color Balance Adjust PANTONE® Color Calibrated Solid-color Simulations Auto Screening (Standard, Fineness, Gradation) Manual Duplex N-up Watermark Custom Page Sizes Fit to Page Scaling Reduce/Enlarge Draft Mode Collation Bidirectional Print Drivers Job Monitoring	
Mobile Printing	Apple® AirPrint™ Google Cloud Print Mopria® Print Service Plug-in	
Operating Systems	Microsoft® Windows® 7 (32-/64-bit), 8 (32-/64-bit), 8.1 (32-/64-bit), XP (32-/64-bit via Windows v3 driver only), 2003 Server (32-/64-bit), Windows Server 2008 (32-/64-bit), Windows Server 2008 R2 (64-bit), Windows server 2012 (64-bit), Windows server 2012 R2 (64-bit), Vista (32-/64-bit) Mac OS® 10.5.8, 10.6.x, 10.7.x, 10.8.x, 10.9.x Red Hat® Enterprise Linux 6 Desktop (32-/64-bit) SUSE® Linux Enterprise Desktop 11 (32-/64-bit) Ubuntu® 12.04 (32-/64-bit)	
Network Protocols	NA	Scan to Email, Scan to SMB (SMB/SMB2 Client), Scan to FTP (FTP Client), LDAP for Address Book
	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3, Kerberos
	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)
Font Capability	81 PostScript fonts 81 PCL fonts 16 PDF fonts	81 PostScript fonts 81 PCL fonts 16 PDF fonts

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Copy	Phaser 6022	WorkCentre 6027
Color Speed 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	NA	Up to 18 ppm Up to 18 ppm Up to 14 ppm
Black-and-white Speed 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm		Up to 18 ppm Up to 18 ppm Up to 14 ppm
Document Scanner		Automatic Document Feeder with 15-sheet capacity
Document Scanner Size		Up to 8.5 x 14 in. / 216 x 356 mm
Sides (input:output)		1:1
Quantity		1 to 99
Resolution		Up to 600 x 600 dpi
First-copy-out Time		As fast as 30 seconds color / 20 seconds black-and-white
Copy Features		Reduce/Enlarge (25%–400%) Lighter/Darker Sharpness Color Balance Auto Exposure ID Card Copy Edge Erase Collate

Scan	Phaser 6022	WorkCentre 6027
Capability	NA	Color, Grayscale and Black-and-white Scanning
Input Speed – Black-and-white		Scan up to 14 ipm – 8.5 x 11 in. / A4
Input Speed – Color		Scan up to 9 ipm – 8.5 x 11 in. / A4
Resolution (maximum)		200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)
Bit Depth		24-bit Color, 8-bit Grayscale, 1-bit Lineart
Maximum Scan Area		ADF: Up to 8.5 x 14 in. / 216 x 356 mm
Network Filing Protocol		FTP SMB/SMB2 SMTP/POP3
File Formats		Image-only PDF TIFF JPEG
Supported Scan Destinations		Scan to Network Computer (SMB/ FTP) Scan to Email (SMTP/POP3) WSD Application (TWAIN USB/Network), WIA (USB/WSD Scan) Mac 10.6 or later (USB/Network/Mac ICA) USB

Scanning Solutions		
Xerox® Scan to PC Desktop Personal Edition	A desktop and server-based offering that provides document imaging, archiving, editing and organization tools • Nuance PaperPort – image viewing and file management software • Nuance OmniPage (for desktop/client installation) – OCR and file format conversion software • Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox® WorkCentre to individual desktops. For more information, visit **www.xerox.com/scan2pcSE**.	

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Fax	Phaser 6022	WorkCentre 6027
Walk-up Fax[4]		
Fax Speed	NA	33.6 Kbps
Memory		2 MB
Resolution		Up to 406 x 392 dpi (Super-High Image Quality) Up to 203 x 392 dpi (Super Fine) Up to 203 x 196 dpi (High Quality) Up to 203 x 98 dpi (Standard)
Compression		MH/MR/MMR/JBIG/ 1-bit compression
Walk-up Fax Features		Auto Redial Auto Resend Auto Reduction One-touch dial (Up to 8) Address book (Up to 99 address entries) Group faxing (Up to 6) Delayed Start Cover page Junk Fax Filter Fax Forward (Forward, Print & Forward, Email, Email and Print, Forward to Server, Forward to Server and Print)
Security		
Security Features	• Secure HTTPS (SSL/TLS) • Secure IPP • SSL • IP Filtering • IPv6 • SNMP v3 • IPsec • WEP(64-/128-bit) • WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)	• Secure HTTPS (SSL/TLS) • Secure IPP • SSL • IP Filtering • IPv6 • SNMP v3 • IPsec • WEP(64-/128-bit) • WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode) • Network Address Book Authentication (LDAP, Windows Kerberos)
Wi-Fi Security		
	• WEP(64-/128-bit) • WPA2-PSK (AES) • WPA/WPA2-PSK (Mixed Mode)	
Device Management		
Xerox® CentreWare® Internet Services		
Device Status	Web server embedded • Tray status/contents • Consumables status	
Print Queue Viewing	Visibility of current and completed jobs	
Job Submission	Print-ready files (PDF, TIFF, JPEG)	Print-ready files (PS, PCL® 5c/6, PDF, TIFF, JPEG)
Device Administration	Allows remote installation, setting of configuration options and management of the device	
Browsers	Users can access the Embedded Web Server of the machine using a generally available web browser.	
Xerox® Mobile Solutions		
Xerox® Wireless Print Solutions Adapter (Optional)	The Xerox® Wireless Print Solutions Adapter seamlessly connects your Xerox® printer or MFP to modern mobile and desktop workflows, regardless of your office environment. The Xerox® Wireless Print Solutions Adapter is your choice when: • Your printer or MFP is not connected to a network but you want the ability to print from mobile devices. • You need to bridge Wi-Fi connectivity with a traditional hardwire network. • You want Google Cloud Print™ 2.0 (print device requires Adobe® PostScript® compatibility) or Mopria® capabilities. • You want NFC tap-to-pair capabilities (requires the Xerox® Print Service Plug-in for Android). • You own a Xerox® printer or MFP without embedded Apple® AirPrint™ support and want to add AirPrint compatibility (requires PostScript compatibility. The Xerox® Wireless Print Solutions Adapter's AirPrint functionality works with all Xerox® printers and MFPs that natively support AirPrint, and enables AirPrint on older Xerox® devices listed below that do not natively support AirPrint.) • You want Wi-Fi Direct, which lets you connect your computer or mobile device to your printer or MFP wirelessly without the need for an access point or existing Wi-Fi network. • You need performance that comes from the cutting-edge Wi-Fi 802.11ac standard, which ensures data transfer that's almost twice as fast as existing 802.11n devices. • You need 256-bit encryption and advanced wireless security protocols, including WPA2™ Enterprise, HTTPS, and industry-standard 802.1X authentication. For more information, visit **www.xerox.com/WPSA**.	

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Power Consumption	Phaser 6022		WorkCentre 6027
110-127 VAC, 50/60 Hz, 7A or 220-240 VAC, 50/60 Hz, 5A			
Continuous Printing (average)	340 watts		330 watts
Standby Mode	45 watts or less		
Low Power Mode	10 watts or less		
Sleep Mode	3.5 watts or less		
Operating Environment			
Temperature	50° to 90°F / 10° to 32°C		
Humidity	10% to 85%		
Sound Pressure Printing Standby	49.1 dB(A) or less 21.9 dB(A) or less		
Warm-up Time (from Power Save)	Less than 35 seconds		

Dimensions and Weight (Unpackaged)	Width	Depth	Height	Weight
Phaser 6022	15.6 in. / 397 mm	15.7 in. / 398 mm	9.7 in. / 246 mm	27.3 lb. / 12.4 kg
WorkCentre 6027	16.2 in. / 410 mm	17.2 in. / 439 mm	15.3 in. / 388 mm	37.3 lb. / 16.9 kg

Dimensions and Weight (Packaged)	Width	Depth	Height	Weight
Phaser 6022	20 in. / 508 mm	19.9 in. / 505 mm	15.4 in. / 391 mm	30.4 lb. / 13.8 kg
WorkCentre 6027	22.3 in. / 567 mm	21.3 in. / 541 mm	21 in. / 533 mm	43.9 lb. / 19.9 kg

Regulatory Compliance / Certifications	

	Regulatory Compliance
	Listed to UL 60950-1/CSA 60950-1-07, 2nd Edition
	FCC Part 15 Class B
	FCC Part 68
	CE marked
	Low Voltage Directive 2006/95/EC
	      EN 60950-1, 2nd Edition
	EMC Directive 2004/108/EC
	      EN 55022, Class B
	      EN 55024
	REACH Directive 1907/2006
	R&TTE Directive 1999/5/EC
	RoHS Directive 2011/65/EU
	WEEE Directive 2012/19/EU
	Section 508 ADA
	EU Commission Regulation 1275/2008 as amended by (EU) No 801/2013 (ErP Lot 26)
	FCC part 15.247 / 15.407 (U.S. WiFi)
	RSS 210 (Canadian WiFi)
	EN 300328 / 301893 (European WiFi)
	
	Certifications
	ENERGY STAR®
	EPEAT Bronze (United States)
	Microsoft WHQL
	Nordic ECO Declaration
	EAC/NOM
	Blue Angel (meet spec, not certified)
	GS Mark
	PANTONE®
	ECOLOGO®
	Xerox Green World Alliance
	USB 2.0 Hi-Speed
	Wi-Fi Certified
	Apple® AirPrint
	Apple Universal Binaries
	Apple Bonjour®
	Google Cloud Print™
	IPv6 Ready
	Mopria® certified
	
	To view the latest list of certifications, go to **www.xerox.com/OfficeCertifications**.

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What Comes in the Box	
	• Phaser 6022 Color Printer or WorkCentre 6027 Color Multifunction Printer • Toner Cartridge (500 page capacity[5]) • Quick Installation Guide, Quick Use Guide, Software and Documentation Disc • Power Cable • USB Cable • Fax Cord (WorkCentre 6027)

Supplies and Options		
Toner Cartridges	**Description**	**Part Number**
	Black: 2,000 standard pages[5]	106R02759
	Cyan: 1,000 standard pages[5]	106R02756
	Magenta: 1,000 standard pages[5]	106R02757
	Yellow: 1,000 standard pages[5]	106R02758

[1] Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.
[2] Expected regular monthly throughput.
[3] Paper capacities are based on 20 lb. / 75 gsm stock; capacities will vary with different weight stocks.
[4] Requires analog phone line.
[5] Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.